



# TRASCO COATING PTE LTD

30 Joo Koon Circle Singapore 629059  
Tel: (65) 6897 8282 Fax: (65) 6897 8228  
Co. Reg. No. : 199804876H  
GST Reg. No.: 19-9804876-H  
www.trasco.com.sg

## NITROCELLULOSE PAINT

### GENERAL DESCRIPTION

Aromatic nitrocellulose based clear lacquer.

### RECOMMENDED USES

As a finishing clear coat for all wood substrates.

### FEATURES

Fast-dry  
Tough film  
Good blocking resistance  
Easy touch up gives good finishing

### TECHNICAL SPECIFICATION

Colour	Clear
Finish	Gloss, Semi-gloss or Matt
Volume Solids	40%
Theoretical Coverage	16.0 m <sup>2</sup> / L @ 25 microns DFT
Recommended Dry Film Thickness	25 microns
Drying Time	Touch dry: 15 mins at 30 °C Hard dry: 1 hour at 30 °C
Over-coating Interval	Minimum: 1 hour at 30 °C Maximum: Indefinitely
Thinner	Trasco Thinner A3
Thinning Ratio	Can be diluted to 100% by weight for good workability
Shelf Life	12 months
Flash Point	12° C



## **TRASCO COATING PTE LTD**

30 Joo Koon Circle Singapore 629059  
Tel: (65) 6897 8282 Fax: (65) 6897 8228  
Co. Reg. No. : 199804876H  
GST Reg. No.: 19-9804876-H  
[www.trasco.com.sg](http://www.trasco.com.sg)

### **APPLICATION METHOD**

Spray, Brush or Roller

For Airless Spray Application:

Nozzle Orifice: 0.018"

Output pressure: 2200 psi (150 atm)

### **SURFACE PREPARATION**

Surface must be free from grease, dirt and dry. All wood fissures and cracks must be sealed with suitable wood filler and sanded down to a smooth finishing before painting. Each coat must be sanded down to a smooth finishes before recoating.

### **STORAGE**

Cover tightly after each use. Remaining paint must be stored in cool, dry and clean environment.

### **RECOMMENDED COATING SYSTEM**

Primer: 1 – 2 coats of Trasco Nitrocellulose Lacquer Sealer

Topcoat: 1 – 2 coats of Trasco Nitrocellulose Lacquer

### **PACKING SIZE**

1 US Gallon & 20 L

### **ISSUE DATE**

27 December 2016