# TRASCO COATING PTE LTD



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Co. Reg. No.: 199804876H GST Reg. No.: 19-9804876-H

www.trasco.com.sg

## **NITROCELLULOSE PAINT**

## **GENERAL DESCRIPTION**

Aromatic nitrocellulose based clear lacquer.

#### **RECOMMENDED USES**

As a finishing clear coat for all wood substrates.

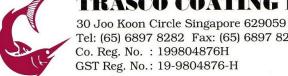
#### **FEATURES**

Fast-dry
Tough film
Good blocking resistance
Easy touch up gives good finishing

# TECHNICAL SPECIFICATION

Colour	Clear
Finish	Gloss, Semi-gloss or Matt
Volume Solids	40%
Theoretical Coverage	16.0 m <sup>2</sup> / L @ 25 microns DFT
Recommended Dry Film Thickness	25 microns
Drying Time	Touch dry: 15 mins at 30 °C
	Hard dry: 1 hour at 30 ° C
Over-coating Interval	Minimum: 1 hour at 30 ° C
	Maximum: Indefinitely
Thinner	Trasco Thinner A3
Thinning Ratio	Can be diluted to 100% by weight for good workability
Shelf Life	12 months
Flash Point	12°C

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#### APPLICATION METHOD

Spray, Brush or Roller

For Airless Spray Application:

Nozzle Orifice: 0.018"

Output pressure: 2200 psi (150 atm)

#### SURFACE PREPARATION

Surface must be free from grease, dirt and dry. All wood fissures and cracks must be sealed with suitable wood filler and sanded down to a smooth finishing before painting. Each coat must be sanded down to a smooth finishes before recoating.

#### **STORAGE**

Cover tightly after each use. Remaining paint must be stored in cool, dry and clean environment.

#### RECOMMENDED COATING SYSTEM

Primer: 1 – 2 coats of Trasco Nitrocellulose Lacquer Sealer

1 – 2 coats of Trasco Nitrocellulose Lacquer Topcoat:

#### **PACKING SIZE**

1 US Gallon & 20 L

#### **ISSUE DATE**

27 December 2016