



TRASCO COATING PTE LTD

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EPOXY PAINT (TOPCOAT)

TYPE	A two component Epoxy finishing based on Epoxy Resin and Phenalkamine curing agent
USES	A heavy duty coating for decorating and protective purposes on steel structures, metallic surface, fittings and automobile machinery.
FEATURES	<ul style="list-style-type: none">• Outstanding water resistance• Excellent Chemical resistance• Offer Low Temperature – fast cure properties• Excellent adhesion to wide range of undercoats• Tough and high impact resistance• Shorten re-coating interval time thus economical

APPLICATION DATA

APPLICATION METHOD	Airspray, Brush or Roller
PAINT DILUTION	Maximum 10% using Thinner if required
SPREADING RATE	12 m ² / Ltr / Coat
SURFACE PREPARATION/ TOLERANCE	Must be free from rust, grease, dirt, moisture or loose paint flakes prior application.
MIXING RATIO	Base : Hardener = 4 : 1 by weight
POT LIFE	6 hours at 30° C
DRY FILM THICKNESS	50 - 70 microns/ coat
DRYING TIME	Touch dry : 30 mins at 30° C Hard dry : 5 hours at 30° C Full Cure : 3 days at 30° C
OVERCOATING INTERVAL	Minimum 8 hours at 30° C
STORAGE	Cover lid tightly when not in use. Mix the required quantity in need considering its pot life property. Store unused Paint in cool, dry and clean environment.

GENERAL INFORMATION

SPECIFIC GRAVITY	1.30 – 1.40 kg/ ltr (Base), 0.8 – 0.96 kg/ ltr (Additive)
PACKING SIZE	5 liters & 20 liters set
RECOMMENDED UNDERCOAT	Epoxy Primer
FLASHPOINT	22° C