



## **TRASCO COATING PTE LTD**

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## **SPECIFICATION**

### **‘SWORD FISH’ BRAND AEROSOL SPRAY PAINT**

Type	:	Alkyd Nitrocellulose
Appearance	:	As supplied
Viscosity	:	15 + 2 sec F4
Specific Gravity	:	0.83 ~ 1.06
Drying Time at 30°C	:	Touch Dry 10 ~ 15 minutes Hard Dry 30 minutes Full Cure 12 hours
Dry Film Thickness	:	20 ~ 25 $\mu$
Surface Preparation	:	Surface must be dry Surface must be dirt free and grease free If necessary, sand surface to achieve quality finish
Flash Point	:	6°C
Shelf Life	:	12 months in sealed original packaging stored at room temperature
Storage	:	Store in cool, dry, clean and well ventilated area