



TRASCO COATING PTE LTD

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ACID CURED MELAMINE COATING **(GLOSS 888,827 /SATIN 857/ MATT 837)**

TYPE	Two component Alkyd-Melamine Based Acid Curing Coloured Finishing
USES	Coloured finishing for timber, cane and all types of wooden surfaces
FEATURES	<ul style="list-style-type: none">• Quick drying and good stackability• Good yellowing resistance with high gloss retention• Excellent durability with smooth finishing• Excellent resistance to water and household chemical

APPLICATION DATA

APPLICATION METHOD	By Airspray or Brush
DILUTION	20% to 50% with Thinner 75 or Thinner A3 if needed
MIXING RATIO	Base : Activator = 10 : 1 by Volume
POT LIFE	Approx. 16 hours at 30° C
SPREADING RATE	Approx. 10 m ² / Ltr / Coat
SURFACE PREPARATION	Surface must be dry, clean and grease free. Sand surface if required to achieve smoother finishing
DRY FILM THICKNESS	20 - 25 microns/ coat
DRYING TIME	Touch dry : 10 – 20 mins at 30° C Hard dry : 1 – 1.5 hours at 30° C
OVERCOATING INTERVAL	1 hour at 30° C or 20 mins at 50° C (light sanding at interval is recommended)
STORAGE	Cover mixture tightly when not in use to prevent hardened layer at surface. Store in cool, clean and well ventilated area

GENERAL INFORMATION

SPECIFIC GRAVITY	1.05 – 1.20 Kg/ Ltr (Depends on colour)
VISCOSITY	75 - 85 KU/ 30° C
PACKING SIZE	5 Liters set
PAINTING SPECIFICATION	1-2 coats of A.C. Sanding Sealer 1-2 coats of A.C. Top Coat (Gloss to Matt)
FLASHPOINT	26° C